Smart Sensors zs Series

2D CMOS Laser Type

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.

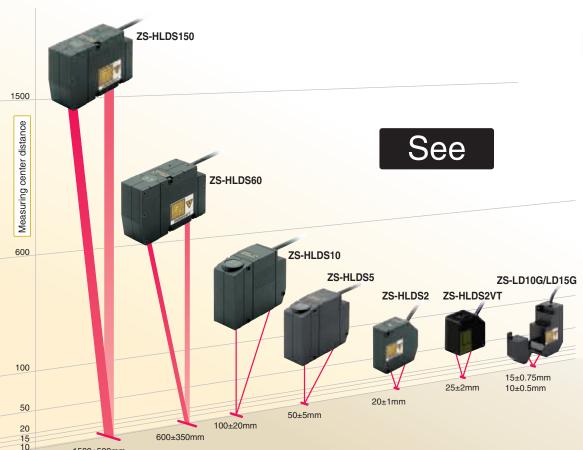


ZS-HLD Series

More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

- ●Range of models with measuring center distance of 20 to 1,500 mm.
- Achieves maximum resolution of 0.02 μm (0.001 μm).
- Maximum response speed of 110 μs.
- Parallel output supported.



Highly Advanced Sensing Fu



Record

Data Storage Unit ZS-DSU zs-DSU

Ideal for ZS Series Data Logging

Enables onsite high-speed logging of data in external memory (compact flash card) for the Sensor Controller or Multi-Controller.

Effective for building traceability systems, statistical process control (SPC), and much more.

High-speed sampling rate: 150 µs Powerful support for logging data using various trigger functions.

More P.18

Control

Multi-Controller zs-MDC Enables full application of Sensor Controller information.

Transfers data between multi-connected Sensor Controllers and performs high-speed multiprocessing.

Connects to up to nine Sensor Controllers.

More P.17

1500±500mm

Advanced technology is carried

nctions in a Compact Package



Manipulate

Sensor Controllers zs-hldc/ldc

Enable maximum sensing performance with fully digital processing.

Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

Business card size
USB provided as a standard feature.

More P.12

Monitor

SmartMonitor

Professional ZS-SW11E V3

Setting Software for the ZS Series

Meets a wide range of logging needs.

Supports high-speed simultaneous multichannel waveform graphs.

Excel macros provided for simple analysis.

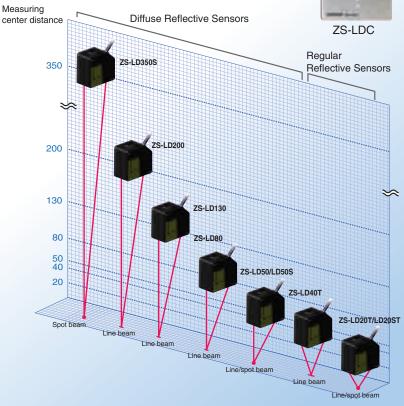
More P.19

ZS-LD Series

More P.14

Standard Sensors Most Suitable for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection.

Beam Shapes
Spot and line beam selection.
Wide Range of Products
Long-range, middle-range, and short-range models.



Main Applications

High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements



ZS-LD10GT/LD15GT



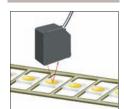
Ideal for measuring and controlling dispenser nozzle gaps when applying sealer.

ZS-HLDS2T



Ideal for measuring the thickness of silicone or compound semiconductor wafers in polishing and testing processes.

ZS-HLDS2VT



Ideal for measuring the potting resin height for electronic components.

Including Spot Detection, Wide-range Detection, and Long-distance Detection

ZS-HLDS5T



Ideal for measuring liquid gasket (FPIG) application amounts. Prevents defects such as insufficient seal.

ZS-HLDS10



Ideal for confirming positioning and repeatability accuracy of XY stages.

ZS-HLDS60



Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

ZS-HLDS150



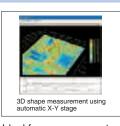
Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

Standard

ZS-L Series



ZS-LD20ST



Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

ZS-LD40T



Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.

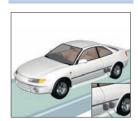
ZS-LD50/LD80

Standard Sensors Ideal for a Variety of High-precision Displacement Measurements,



Ideal for measuring the warp of resin blades in copy machine toners.

ZS-LD200



Ideal for checking the precision of door installations.

ZS-LD350S



Ideal for checking the flatness of robot arms that transport wafers in load ports.

Advanced technology is carried

Applications by Industry

Automobile and Automotive Parts



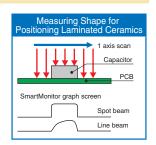




Electronic Components







Semiconductors







Household Appliances and Audio-visual







LCDs and PDPs







Rubber, Resin, and Film







High-performance Sensors

High grade

ZS-HLD Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



Advanced technology is carried

All Models Are Class 2 Lasers.

2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity
- can be balanced because
ideal measurement settings can
be made for light reception
area.

Extremely Sensitive Lenses

±0.05% FS Linearity (ZS-HLDS2T)

Unique OMRON algorithms reduce detection error to improve workpiece measurement accuracy.

High Resolution at $0.001~\mu m$ (ZS-LD10GT)

OMRON's digital sensing technology achieves unbelievably high resolution.

Extreme stability

precision

Very high

resolution

110 μs

(ZS-HLDS□□/LD□□)

You get exact sensing with superior workpiece following performance. CMOS high-speed data reading accurately catches moving workpieces inline.

Super-high-speed Sampling at

Extreme Stability

Ideal Size and Stability

Head Size

Digital Sensing

Totally reliable measurements

with completely digital sensing.

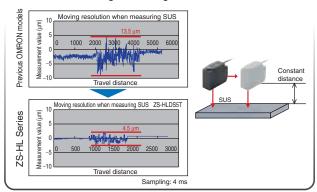
Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



Superior Moving Resolution

Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



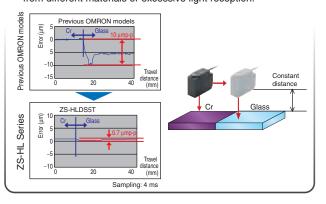
Reduced Error for Different Materials

High

speed

2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



High-performance Sensors

High grade

ZS-HLDS5T/HLDS10Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy.

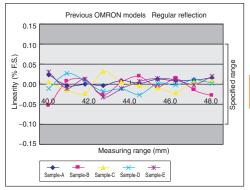
Makes it easier to introduce a variety of detection objects.

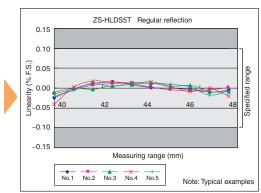


Model	ZS-HLDS5T
Measuring center distance	50±5 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	30 $\mu m \times 1$ mm

Model	ZS-HLDS10
Measuring center distance	100±20 mm
Resolution	1 μm
Linearity	±0.1%F.S.
Beam shape	$60~\mu\text{m}\times3.5~\text{mm}$

Linearity Characteristic





Measuring Car Body Widths (ZS-HLDS10)

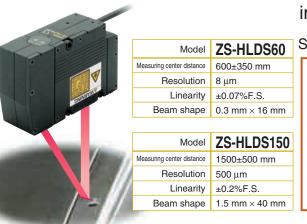


Manage trends by measuring widths of each car model.

ZS-HLDS60/HLDS150

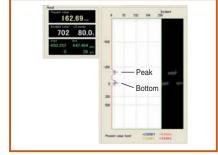
A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.



Simple Long-distance Step Measurement





Peak/bottom measurement

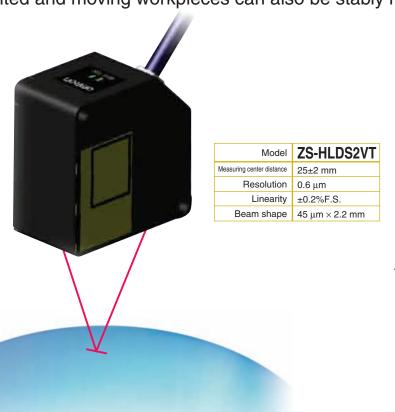
Note: This function may not be applicable in bright surrounds.

Advanced technology is carried

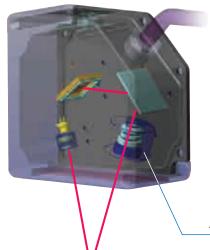
ZS-HLDS2VT NEW

Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.



A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regular-reflective workpieces.



Aspherical lens (newly developed)

Angle Characteristics



High-performance Sensors

High grade

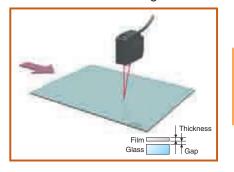
ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

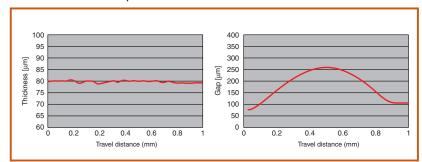
Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



	70 III D00T
Model	ZS-HLDS2T
Measuring center distance	20±1 mm
Resolution	0.25 μm
Linearity	±0.05%F.S.
Beam shape	20 μ m $ imes$ 1 mm

Simultaneous Measuring of Touch Panel Film Thickness and Gap





Simultaneous measurement of transparent object thickness and gap

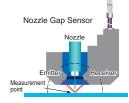
An unbelievable stationary measurement precision of 0.25 µm, the highest in this product class.



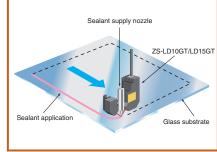
Ideal for Measuring Nozzle Gaps!

- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle space.

Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	$25\times 900~\mu\text{m}$

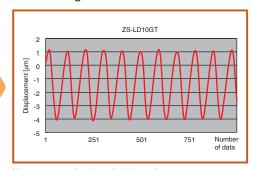


Height Control of Sealant Dispensers



Inspection of Disk Play on HDD Motor Rotating Plate



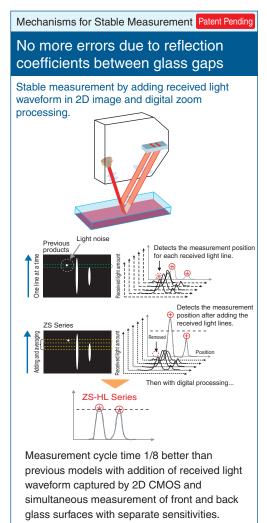


Measures amplitude undulations of 5 μm .

Advanced technology is carried

Technology

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.

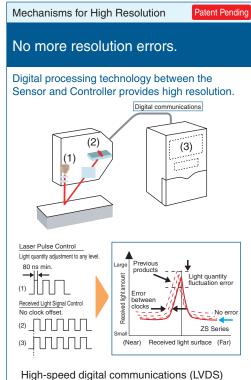




evolved for stable measurement of a variety of measurement objects.

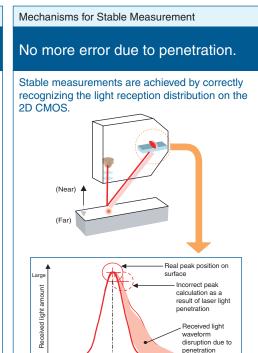
Even if the workpiece status changes

Even if the workpiece status changes suddenly, the sensitivity can compensate at any level so there is no measurement error from sensitivity switching.



High-speed digital communications (LVDS) used between Sensor and Controller.

Image signal stabilizes because the clock error between the control signal from the Controller and the light reception device disappears. Optimum light quantity adjustment is possible with laser power algorithms that can be adjusted to any level, which facilitates super high resolution.



Real surface displacement detected by eliminating penetration effects for PCBs, plastic, and other workpieces penetrated by laser light.

Received light surface

High-performance Sensors

High grade

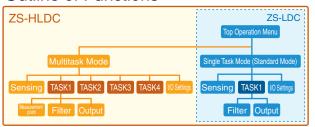
Sensor Controllers **ZS-HLDC** (Multitasking)

Enables maximum sensing performance with fully digital processing and multitasking functions.

A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

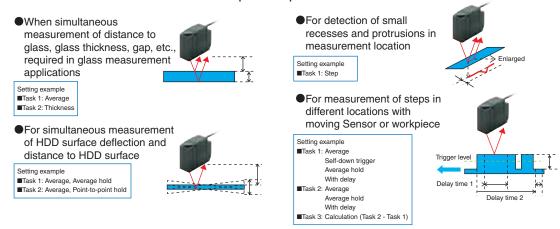


Outline of Functions



High-performance Sensing (Multitasking)

Simultaneous Measurement and Output of Up to 4 Features



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

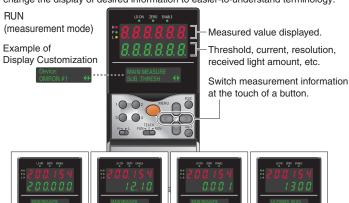
Advanced technology is carried

Easy Sensing with an HMI That Couldn't Be Easier to Use (Com

(Common Functions)

Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Current Resolution

Received light amount

Mount to DIN Track or directly to control panels.

Patent Pending

Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





ZS-LDCSingle Task Controller

Simple Operation Reasonable Price

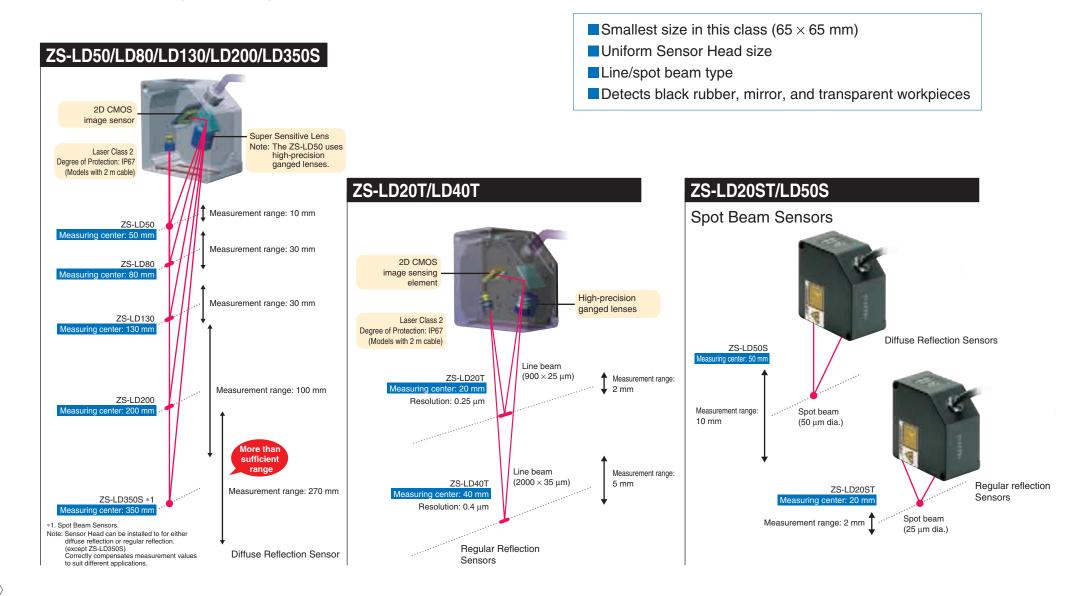
Panel Mounting Adapter (Option, Sold Separately)

Standard Sensors

Standard

ZS-LD Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Advanced technology is carried

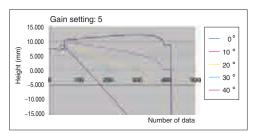
Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

ZS-LD80

Measuring the Shape of Black Resin Workpieces

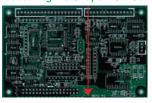


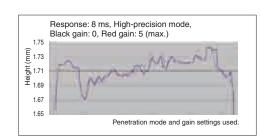


Complete measurement data will be obtained at angles of up to 40°.

ZS-LD50

Measuring the Shape PCB Surfaces





PCB shapes can be measured without burs or waveform disruptions.

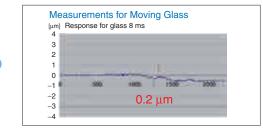
Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

ZS-LD40T



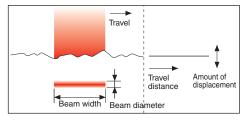


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

Line Beam Sensors for Emphasis on Stable Measurement

Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

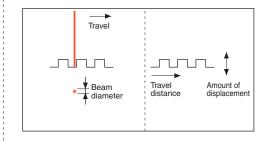
Ideal for stable measurements that do not rely on the surface of the target workpiece.



Line Beam sensors		ZS- LD40T		ZS- LD80	ZS- LD130	ZS- LD200
Beam diameter	25 μm	35 μm	60 μm	60 μm	70 μm	100 μm
Beam width	0.9 mm	2 mm	0.9 mm	0.9 mm	0.6 mm	0.9 mm

Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Spot Beam sensors	ZS-LD20ST	ZS-LD50S	ZS-LD350S
Beam width	25 μm dia.	50 μm dia.	240 μm dia.

Easy Sensing with an HMI That Couldn't Be Easier to Use

- Just select High-precision Mode to stably measure black rubber.
- Just select Penetration Mode to stably measure PCBs or black resin.

Set Sensing Directly

FUN (setting mode)

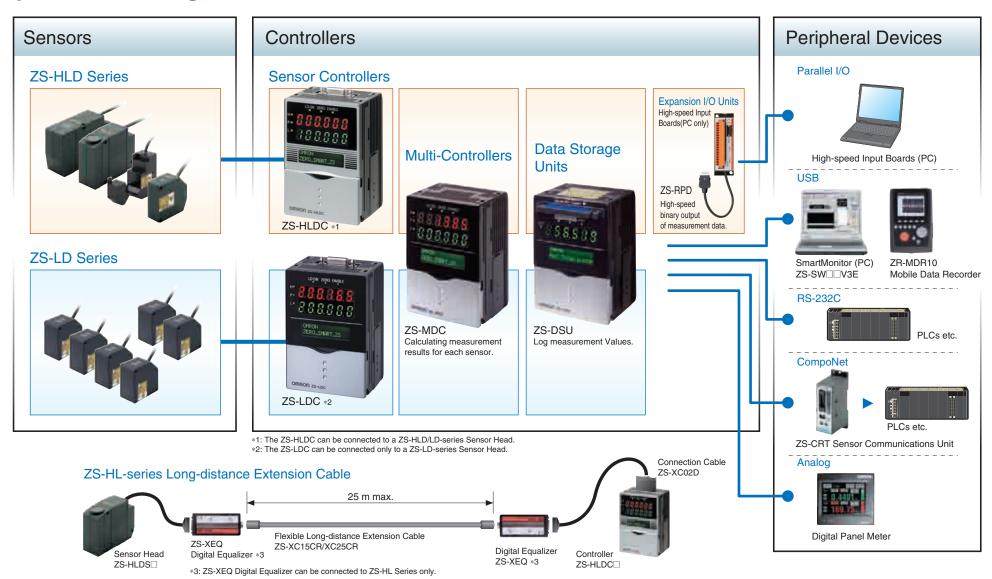


Direct setting with function keys.

Expansion Units

Enhancing unit

System Configuration



Advanced technology is carried

Multi-Controller **ZS-MDC**

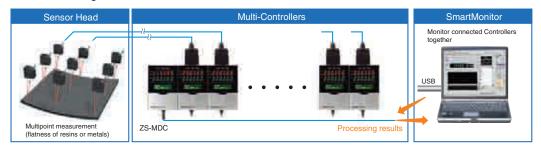
Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

High-speed Connections for Up To 9 Controllers

See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

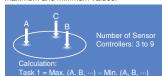
Sampling speed with 3 Controllers connected: 110 μ s, Sampling speed with 9 Controllers connected: 380 μ s Note: When using communications commands.



Processing Enabled by the Multi-Controller

Flatness Calculations

Calculating the difference between the maximum and minimum values.

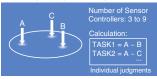


Multipoint Thickness Calculations Calculating the difference between pairs of points.



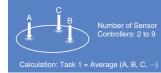
Reference Step Calculations

Calculating the difference between a reference point (A) and other points.



Average Height Calculations

Calculating the average surface height.



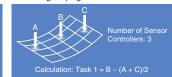
Relative Step Calculations

Calculating the difference between all points.



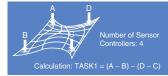
Warp Calculations

Calculating warping of selected sides



Twisting Calculations

Calculating twisting between opposing sides.



User-set Calculations

Formulas can be flexibly set.





Multi-calculations of Data

Multipoint measurement

High-speed data transfer

Expansion Units

Enhancing unit

Data Storage Unit zs-psu

Logging Software for Onsite Installed



Multipoint data collection

Traceability

Changeover Unit

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus.

Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

- High-speed sampling rate: 150 μs max.
- Powerful support for logging data using various trigger functions.

Config- uration	Number of connectable Controllers	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
	Connectable Controllers	ZS-HLDC□, ZS-LDC□, ZS-MDC□
	Data resolution	32 bits
Perform- ance	Sampling rate	Shortest high-speed logging mode (One-shot Mode) *1 Long-term logging mode (Repeat Mode) *2 Sampling period: 10 ms to 1 h (at 1-ms intervals)
Functions	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
	Other functions	External bank function Alarm output function Saved data format customization function Time function (timestamps)
Software (included)		CSV file generation Software Excel macros for simple analysis (Equivalent to software provided with SmartMonitor Professional.)

*1) For One-shot Mode

Connected to ZS-LDC

Number of channels Min. sampling interven		Longest logging time
1	150 µs	10 min
2	200 μs	6.5 min
4	350 μs	5.5 min
9	650 μs	4.5 min

Typical examples

*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

• Example for 64-MB Memory Card

Number of channels Min. sampling interval		Longest logging time
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		Typical examples



Data Storage Unit

ZS-DSU

Connected to ZS-MDC

Number of channels Min. sampling interval		Longest logging time
1	350 μs	20 min
2	400 μs	12 min
4	500 μs	8 min
9 700 μs		5 min
		The street contraction

Typical examples

Advanced technology is carried

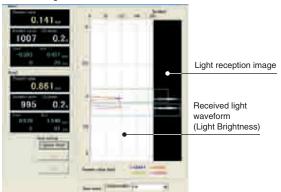
Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

Received Light Monitor



High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

Multi-channel Waveform Display



Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results.

The fastest sampling interval is 500 µs (see note).

Note: Data may be skipped, depending on the computer system.

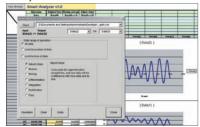
Use a computer that meets the recommended system requirements.

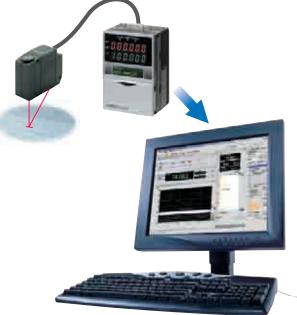
●Logging

Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis





Recommended System Requirements SmartMonitor Professional

OS: Windows 2000/XP

CPU: Pentium III 850 MHz or greater (2 GHz min. recommended.)

Memory: 128 MB min. (256 MB min. recommended)

Available hard disk space: 50 MB min.

Display screen: 800×600 dots, High Color (16 bits) min.

 $(1,024 \times 768 \text{ dots}, \text{True Color (32 bits) min.})$

recommended)

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

Ratings and Specifications

Specification

Ordering Information

Smart Sensor

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
	20±1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	ZS-HLDS2T
Regular Reflective Models	25±2 mm	Line beam	$2.2~\text{mm}\times45~\mu\text{m}$	0.6 μm	ZS-HLDS2VT
	50±5 mm	Line beam	$1.0~\text{mm} \times 30~\mu\text{m}$	0.25 μm	ZS-HLDS5T
Diffuse Reflective	100±20 mm	Line beam	$3.5~\text{mm}\times60~\mu\text{m}$	1 μm	ZS-HLDS10
Models	600±350 mm	Line beam	16 mm × 0.3 mm	8 μm	ZS-HLDS60
	1500±500 mm	Line beam	40 mm × 1.5 mm	500 μm	ZS-HLDS150

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
Regular Reflective	10±0.5 mm	Line beam	$900\times25~\mu\text{m}$	0.25 μm	ZS-LD10GT
Models	15±0.75 mm	Line beam	$900\times25~\mu\text{m}$	0.25 μm	ZS-LD15GT

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
	20±1 mm	Line beam	$900\times25~\mu m$	0.25 μm	ZS-LD20T
Regular Reflective		Spot beam	25 μm dia.	0.25 μm	ZS-LD20ST
Models	40±2.5 mm	Line beam	$2000\times35~\mu m$	0.25 μm	ZS-LD40T
	50±5 mm	Line beam	$900\times60~\mu m$	0.8 μm	ZS-LD50
		Spot beam	50 μm dia.	0.8 μm	ZS-LD50S
	80±15 mm	Line beam	$900\times60~\mu m$	2 μm	ZS-LD80
Diffuse Reflective Models	130±15 mm	Line beam	600 × 70 μm	3 μm	ZS-LD130
	200±50 mm	Line beam	$900\times100~\mu m$	5 μm	ZS-LD200
	350±135 mm	Spot beam	240 μm dia.	20 μm	ZS-LD350S

Note 1: No. of samples to average: 128 when set to High-precision Mode.

2: Specify the cable length when ordering.

ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
11222	24 VDC	NPN outputs	ZS-HLDC11
	24 VDO	PNP outputs	ZS-HLDC41

ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
20000	24 VDC	NPN outputs	ZS-LDC11
	24 VDO	PNP outputs	ZS-LDC41

Multi-Controllers

Shape	Supply voltage	Control outputs	Model
111116	24 VDC	NPN outputs	ZS-MDC11
	24 VDC	PNP outputs	ZS-MDC41

Data Storage Units

Shape	Supply voltage	Control outputs	Model
Tresta .		NPN outputs	ZS-DSU11
	24 VDC	PNP outputs	ZS-DSU41

atings and Specification

Smart Sensor

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Accessories (Sold Separately)

Controller Link Unit

Shape	Model
The state of the s	ZS-XCN

Panel Mount Adapter

Shape	Model	
	ZS-XPM1	For 1st Controller
~>	ZS-XPM2	For expansion (from 2nd Controller on)

RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS2	1
PLC/PT (2 m)	ZS-XPT2	1

Extension Cables for Sensor Heads

Cable length	Model	Qty
1 m	ZS-XC1A	1
4 m	ZS-XC4A	1
5 m	ZS-XC5B (*1, *2)	1
8 m	ZS-XC8A	1
10 m	ZS-XC10B (*1)	1

- *1. Up to two ZS-XC□B Cables can be connected. (22 m max.)
- *2. A Robot Cable (ZS-XC5BR) is also available.

Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

Logging Software

	Name	Model	
Sı	martMonitor Professional	ZS-SW11V3E	

Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model
	NPN outputs	ZS-RPD11
• 5	PNP outputs	ZS-RPD41

CompoNet-compatible Sensor Communications Unit.

Shape	Model
	ZS-CRT

Memory Cards

· · , · · · · ·	
Model	Capacity
F160-N128S	128 Mbytes
F160-N256S	256 Mbytes

Ratings and Specifications

ZS-HL/L-series Sensor Controllers

Item Model			ZS-HLDC11/LDC11	ZS-HLDC41/LDC41			
No. of samples to average			1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096				
Number of mounted Sensors 1 per Sensor Controller			or Controller				
	Connection method		Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)				
	Serial I/O USB 2.0		1 port, Full Speed (12	Mbps max.), MINI-B			
	Serial I/O	RS-232C	1 port, 115,2	00 bps max.			
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs			
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.			
External interiace	Output	Linear	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).			
		output	• Voltage output: –10 to 1	I 0 V, output impedance: 40 Ω			
		·	Current output: 4 to 20	mA, maximum load resistance: 300 Ω			
	Inputs	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.			
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)			
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2 Sensing: Mode, gain, measurement object, head installation Measurement point *1: Average, peak, bottom, thickness, step, and calculations Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2 System: Save, initialization, measurement information display, communications settings, key lock, language, and data load Task: ZS-HLDC□1: Single task or multitask (up to 4) ZS-LDC□1: Single task				
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)				
Segment display		Main digital	8-segment red LED, 6 digits				
Cogmont diopidy		Sub-digital	8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix				
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltage	e		21.6 V to 26.4 VDC	C (including ripple)			
Current consumption			0.5 A max. (when Sensor Head is connected)				
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
_ '	Degree of protection		IP20 (IEC60529)				
Materials	Materials		Case: Polycarbonate (PC)				
Cable length			2 m				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), instruction sheet				

^{*1.} Can be used with ZS-HLDC□1 when Multitask Mode selected.

^{*2.} Terminal block output is a function of the ZS-HLDC \square 1.

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Ratings and Specifications

ZS-HL-series Sensor Heads

Item	Model	ZS-HI	LDS2T	ZS-HLDS2VT	ZS-HI	LDS5T	ZS-HI	DS10	ZS-HLDS60	ZS-HLDS150		
Applicable Contro	ollers	ZS-HLDC series										
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection		
Measuring cente	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm		
Measuring range)	±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm		
Light source		Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2) Visible semiconductor laser (wavelength: 658 nm, 1 mW max., JIS Class 2)							gth: 658 nm, 1 mW max., JIS Class 2)			
Beam shape							Line beam					
Beam diameter *	÷1	1.0 mm	× 20 μm	$2.2~\text{mm} \times 45~\mu\text{m}$	1.0 mm × 30 μm		$3.5~\text{mm}\times60~\mu\text{m}$		16 × 0.3 mm	40 × 1.5 mm		
Linearity *2		±0.05	5%F.S.	±0.2%F.S.		±0.19	%F.S.		±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	±0.2%F.S.		
Resolution *3		0.25 μm (No. of samp	les to average: 256)	0.6 μm (No. of samples to average: 128)	0.25 μm (No. of samples to average: 512)	1 μm (N	lo. of samples to ave	erage: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)		
Temperature cha	racteristic *4	0.01%l	F.S./°C	0.1%F.S./°C				0.01%	F.S./°C			
Sampling cycle				110 μs	(High-speed Mode)), 500 μs (Standard I	Mode), 2.2 μs (High-	precision Mode), 4.	4 μs (High-sensitivity Mode)			
	NEAR indicator		Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators	TVEAT TITUICATOR		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
LED Indicators	FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	1 ATT ITUICATO	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
Operating ambie	nt illumination		Illumin	ation on received lig	ht surface: 3000 lx c	or less (incandescent	t light)		Illumination on received light surface: 1000 lx or less (incandescent light)	Illumination on received light surface: 500 lx or less (incandescent light)		
Ambient tempera	ature				Opera	ting: 0 to 50°C, Stora	age: -15 to 60°C (with	th no icing or conde	nsation)			
Ambient humidity	у					Operating and stora	age: 35% to 85% (wi	ith no condensation)				
Degree of protec	tion	IP	64	IP67	Cable length 0.5 m: IP66, cable length 2 m: IP67			266				
Materials	S Case: Aluminum die-cast, Front cover: Glass											
Cable length		0.5 m	n, 2 m	2 m 0.5 m, 2 m			0.5 m, 2 m					
Weight			Approx. 350 g			Approx. 600 g Approx. 800 g			Approx. 600 g			. 800 g
Accessories					Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet							

- *1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.
- *2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece. The following options are available.

Model	Diffuse reflection	Mirror reflection		
ZS-HLDS2T	SUS block	Glass		
ZS-HLDS2VT		Glass		
ZS-HLDS5T	White alumina ceramic	Glass		
ZS-HLDS10	White alumina ceramic			
ZS-HLDS60/HLDS150	White alumina ceramic			

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph.

The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

Model	Diffuse reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS2VT		Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina	ceramic
ZS-HLDS60/HLDS150	White alumina ceramic	

^{*4.} This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

Ratings and Specifications

ZS-L-series Sensor Heads

Item	Model	ZS-L	D20T	ZS-LD20ST ZS-LD40T			D40T	ZS-LD10GT	ZS-LD15GT	
Applicable Contro	ollers	ZS-HLDC/LDC Series								
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	on Diffuse reflection Regular reflection			
Measuring center	distance	20 mm 6.3 mm 20 mm 6.3 mm 40 mm 30 mm 10 mm				15 mm				
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm	
Light source					Visible semico	onductor laser (wavelen	gth: 650 nm, 1 mW max	., JIS Class 2)		
Beam shape		Line t	peam	Spot	beam			Line beam		
Beam diameter *	1	900 × 1	25 μm	25 μr	n dia.	2000 ×	35 μm	Approx. 25	× 900 μm	
Linearity *2						±0.19	6 FS			
Resolution *3		0.25	iμm	0.25	iμm	0.25	μm	0.25 μm	0.25 μm	
Temperature char	racteristic *4	0.04%	FS/°C	0.04%	FS/°C	0.02%	FS/°C	0.04%	FS/°C	
Sampling cycle				110 μs (Hig	h-speed Mode), 500 μs	(Standard Mode), 2.2	ms (High-precision Mod	e), 4.4 ms (High-sensitivity Mode)		
	NEAR indicator			Lights near th	ne measuring center dis	stance, and closer than	the measuring center di	stance inside the measuring range.		
LED Indicators	NEAT Indicator			Flashes when	the measurement targe	et is outside of the meas	uring range or when the	e received light amount is insufficient.		
LED malcators	FAR indicator			Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.						
	1 Art indicator			Flashes when	the measurement targe	et is outside of the meas	uring range or when the	e received light amount is insufficient.		
Operating ambier	nt illumination				Illumination of	on received light surface	: 3000 lx or less (incand	lescent light)		
Ambient tempera	ture				Operating: 0 t	o 50°C, Storage: -15 to	60°C (with no icing or c	ondensation)		
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)								
Degree of protect	ion	Cable length 0.5 m: IP66, cable length 2 m: IP67					10			
Materials Cas				Case: Aluminum die-cast, Front cover: Glass						
Cable length		0.5 m, 2 m								
Weight		Approx. 350 g Approx. 400 g						. 400 g		
Accessories			Laser labels (1 each for	JIS/EN, 3 for FDA), fer	rite cores (2), insure loc	cks (2), instruction shee	i	Laser safety labels (1 each for JIS/E	N), ferrite cores (2), insure locks (2)	

^{*1.} Defined as $1/e^2$ (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

^{*2.} This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

^{*3.} This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

^{*4.} This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

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Ratings and Specifications

ZS-L-series Sensor Heads

Item	Model	ZS-LD50		ZS-LI	D50S	ZS-LD80 ZS-LD130		-D130	ZS-L	D200	ZS-LD350S	
Applicable Con	trollers	ZS-HLDC/LDC Series										
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection
Measuring cent	ter distance	50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm
Measuring rang	је	±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm
Light source						Visible semicond	uctor laser (wavelen	gth: 650 nm, 1 mW	max., JIS Class 2)			
Beam shape		Line t	oeam	Spot	oeam	Line I	peam	Line	peam	Line	beam	Spot beam
Beam diameter	*1	900 ×	60 μm	50 μπ	n dia.	900×	60 μm	600 ×	70 μm	900 ×	100 μm	240 μm dia.
Linearity *2 ±0	1.1% FS				±0.1% FS				±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS
Resolution *3		0.8	μm	0.8	μm	2 µ	ım	3	ım	5 į	um	20 μm
Temperature ch	naracteristic *4	0.02%	FS/°C	0.02%	FS/°C	0.01%	FS/°C	0.02%	FS/°C	0.02%	FS/°C	0.04% FS/°C
Sampling cycle	*5			110 μs	(High-speed Mode),	500 μs (Standard M	lode), 2.2 ms (High-	precision Mode), 4.	4 ms (High-sensitivit	y Mode)		
	NEAR indicator			Lights ne	ar the measuring ce	nter distance, and c	loser than the meas	uring center distanc	e inside the measur	ing range.		
LED Indicators	NEAT III dicator			Flashes wh	nen the measuremer	nt target is outside o	f the measuring rang	ge or when the rece	ived light amount is	insufficient.		
LED Indicators	FAR indicator			Lights nea	ar the measuring ce	nter distance, and fa	irther than the meas	uring center distand	e inside the measur	ing range.		
	TAITIIIdicator			Flashes wh	nen the measuremer	nt target is outside o	f the measuring rang	ge or when the rece	ived light amount is	insufficient.		
Operating ambi	ient illumination		Illumination on re	eceived light surface	: 3000 lx or less (inc	andescent light)		Illumination on red 2000 lx or less (in	ceived light surface: candescent light)	Illumination on r	eceived light surface:	3000 lx or less (incandescent light)
Ambient tempe	rature				Operat	ing: 0 to 50°C, Stora	age: -15 to 60°C (wit	th no icing or conde	nsation)			
Ambient humid	ity					Operating and stora	age: 35% to 85% (wi	th no condensation)			
Degree of prote	ection	Cable length 0.5 m: IP66, cable length 2 m: IP67										
Materials		Case: Aluminum die-cast, Front cover: Glass										
Cable length		0.5 m, 2 m										
Weight							Approx. 350g					
Accessories					Laser labels (1 ea	ach for JIS/EN, 3 for	FDA), ferrite cores	(2), insure locks (2)	instruction sheet			

^{*1.} Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

^{*2.} This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

^{*3.} This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

^{*4.} This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

^{*5.} This value is obtained when the measuring mode is set to the high-speed mode. (typical example)

Ratings and Specifications

ZS-MDC□1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC□1 Sensor Controllers. The following points, however, are different.

- 1. Sensor Heads cannot be connected.
- Control Link Units are required to connect up to 9 Controllers.
 Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

Controller Link Units Connection Using the ZS-XCN Controller Link Units Controller Link Units Pale Steep Unit Multi Controller Steep Controller Steep Controller Steep Controller Steep Controller Steep Controller

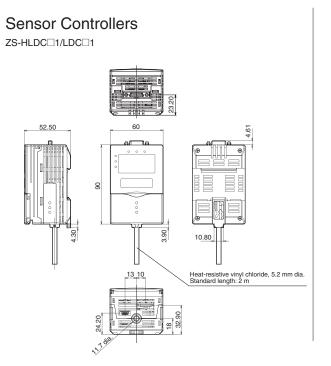
ZS-DSU□1 Data Storage Unit

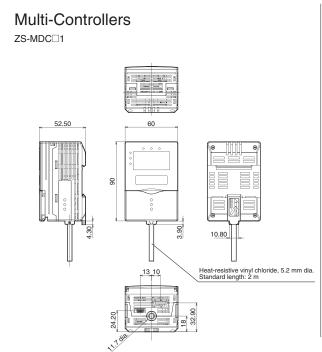
Item Model			ZS-DSU11	ZS-DSU41			
Number of mounted	Sensor Heads		Cannot be connected				
Number of connectal	ole Controllers		10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1				
Connectable Control	lers		ZS-HLDC□□, ZS-LI				
	Connection method		Serial I/O: connector, Other: pre-w	vired (standard cable length: 2 m)			
	Serial I/O	USB 2.0	1 port, Full Speed (12	Mbps max.), MINI-B			
External interface	Serial I/O	RS-232C	1 port, 115,2	00 bps max.			
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.			
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)			
Data resolution			32	bits			
Functions	Logging trigger functi	ons	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers				
Functions	Other functions		External banks, alarm outputs, saved data format customization, and clock				
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)				
Segment display			8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix				
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltage)		21.6 V to 26.4 VD0	C (including ripple)			
Current consumption	ı		0.5 A	max.			
Ambient temperature			Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Materials			Case: Polycarbonate (PC)				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition				

^{*1.} Control Link Units are required to connect Controllers.

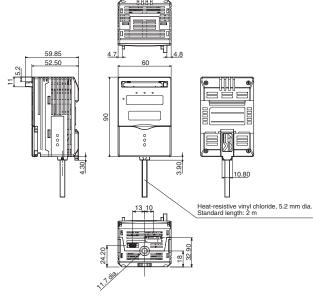
Advanced technology is carried

Dimensions



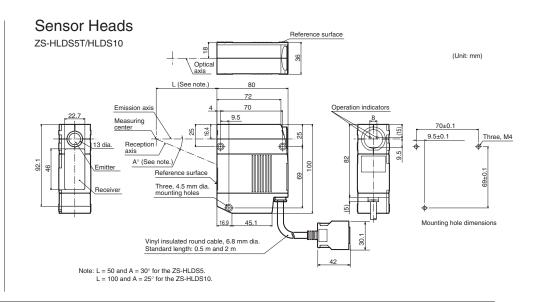


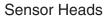
Data Storage Units zs-DSU□1

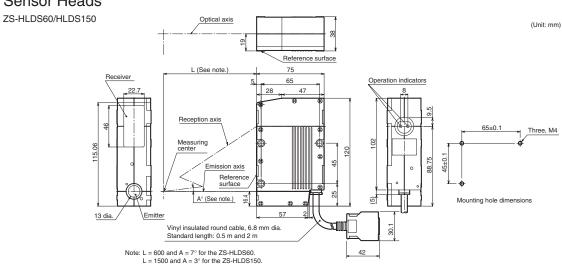


Dimensions

Sensor Heads ZS-HLDS2T Receiver Reference surface Reception axis Measuring center Emitter Reference surface Vinyl insulated round cable, 6.8 mm dia. Standard length: 0.5 m and 2 m (Unit: mm) Mounting hole dimensions





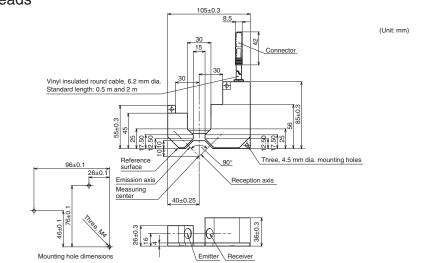


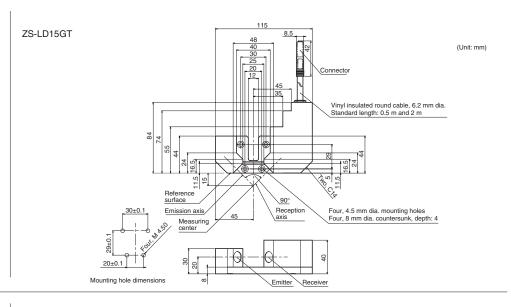
Advanced technology is carried

Dimensions

Sensor Heads

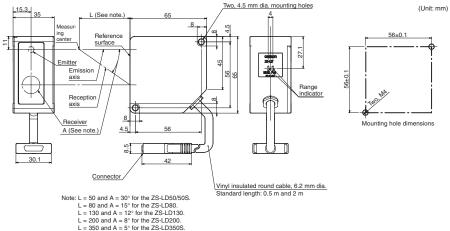
ZS-LD10GT

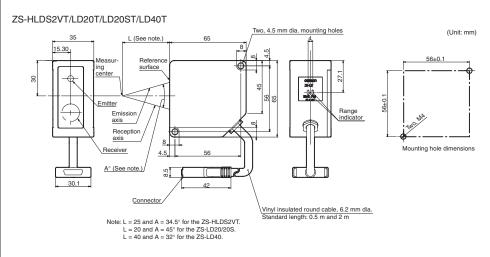




Sensor Heads

ZS-LD50/LD50S/LD80/LD130/LD200/LD350S



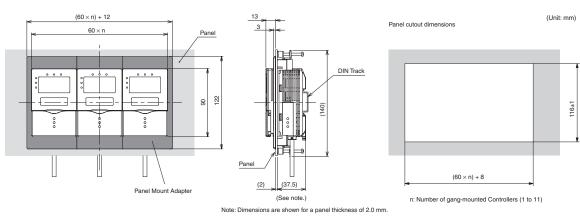


Dimensions

Realtime Parallel Output Unit ZS-RPDD1 29.60 10.28.40 Two mounting holes (Unit: mm) 89 98 99 (14.15) 13 (2.85) 70 (150)

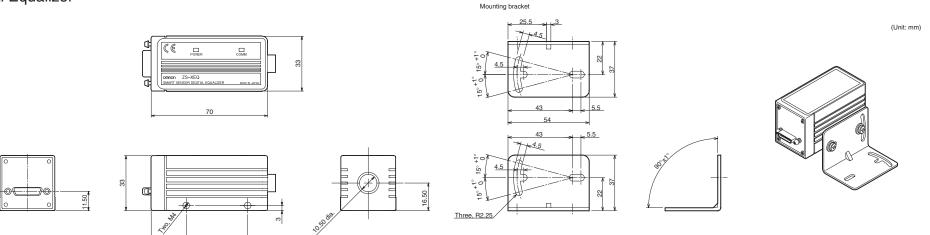
Panel Mount Adapter

ZS-XPM1/XPM2 (Dimensions for Panel Mounting)





ZS-XEQ



Advanced technology is carried

Safety Precautions for Using Laser Equipment

⚠ WARNING

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface).

The laser radiation has a high power density and exposure may result in loss of sight.

Laser Label Indications

Attach the following warning label to the side of the ZS series Sensor Head.





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A Wide Range of Information Support Tools for Production Lines

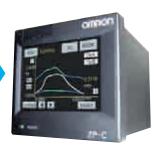
Handheld Types











Installed Types

ZR-MDR10 Mobile Data Recorder

The ZR-MDR10 connects to a ZS Smart Sensor via a USB host interface. It lets the operator easily make optimal sensor settings while checking production and sensing conditions on the mobile screen.

ZP-C Graphic Data Controller

The ZP-C Graphic Data Controller is ideal for connecting to an analog output device such as a ZS-series Displacement Sensor. Touch-panel operation allows the operator to instantly calculate and compare the resulting input signals, and to display them in a numerical or graphic format.

This document provides information mainly for selecting suitable models. Please read the manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

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